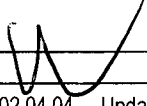
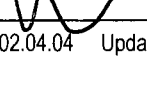


Date Thursday, 16/08/2007 10:22:29 AM
User Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SLIDE BAR ASS'Y
 Job Number : 33986
 Estimate Number : 12262
 P.C. Number : N/A Part Number : D205523043
 This Issue : 16/08/2007 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NG Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 26215 Material : N/A
 Due Date : 31/08/2007 Qty: 4 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est. B 02.04.04 Updated Drawing and Added Inspection Level
 21 SM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

2.0 D30111 Slide Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Slide Bar

Pick:

Qty	Part Number	Description	Batch
1	D3011-1	Rappel bar	B 33335

8B 07/11/26 (4)

3.0 AN960JD616L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN960JD616L	Washer	M102630

4.0 MS21042L6 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
2	MS21042L6	Lock Nut	M104021

07/12/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:22:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDE BAR ASS'Y

Job Number: 33986

Part Number: D205523043

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	33116	Stud Fitting
-----	-------	--------------



CP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Stud Fitting

Pick:

Qty	Part Number	Description
2	33116	Stud Fitting

Batch

B1923 ✓

6.0	D30121	Decal
-----	--------	-------



CP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Decal

Pick:

Qty	Part Number	Description
2	D3012-1	Decal

Batch

B26220 (5X) - 334021 (3X) -

7.0	D30123	Decal
-----	--------	-------



CP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Decal

Pick:

Qty	Part Number	Description
2	D3012-3	Decal

Batch

B26221 (4X) - 334022 (4X) -

8.0	D30125	Decal
-----	--------	-------



CP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Decal

Pick:

Qty	Part Number	Description
2	D3012-5	Decal

Batch

B34023 - EP 07/10/17 (4X)

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D205-523-043

ml 07/11/27

x4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 11/12/08

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:22:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDE BAR ASS'Y

Job Number: 33986

Part Number: D205523043

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 4/11/27 *(x4)*

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

PIP 33917

4/11/28 *(4)*

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

4/11/28 *(1)*

Job Completion



4/11/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

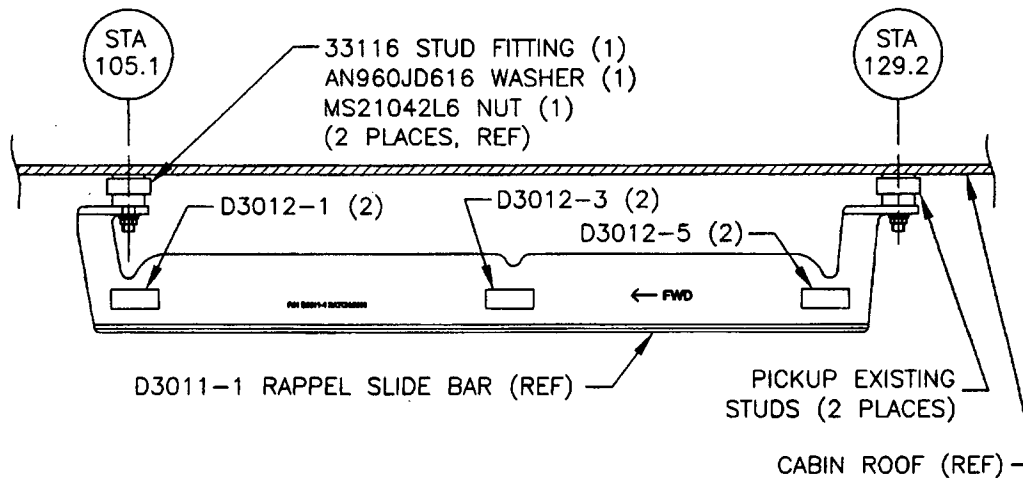


Figure 25-3: Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

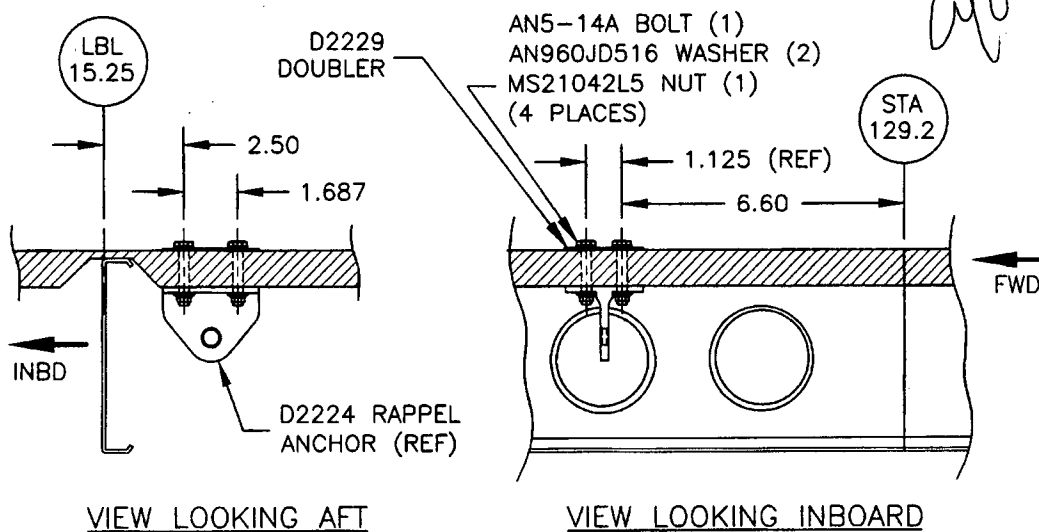


Figure 25-4: D2224 Rappel Anchor Installation

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